

**Woodworking
Front Vice**

WWV-F

Used by wood-
workers to make their
own vice assemblies
& on work benches

Strong and robust
casting. Cast iron
handle socket

Precision rolled
threads and twin
guides are easy to
use and distortion
free

Complete with
wooden handle

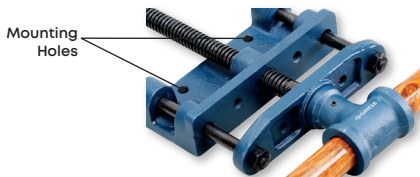


CAT NR.	ORD NR.	JAW WIDTH		JAW OPENING	
		(INCH)	(MM)	(INCH)	(MM)
WWV/F/7	39020	7.1/8	181	8.1/4	210

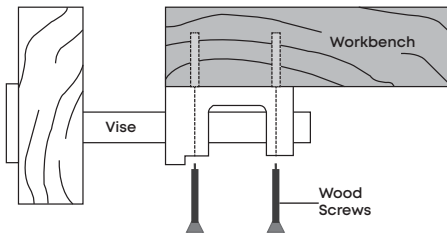
INSTALLATION

A drill press makes accurate holes in woodworking. The vice is a clamping tool that attaches to the drill press table and holds the wood or metal in place while you drill holes.

1. With help from an assistant, hold front vise up against workbench in desired mounting location.
2. Use a pencil to mark underside of workbench through 4 vise mounting holes (see Figure) to drill pilot holes in workbench.



3. Use a drill bit to drill pilot holes approximately 1" deep in underside of workbench (see Figure).



4. Attach vise assembly to workbench using wood screws through underside of workbench, as shown in above Figure.

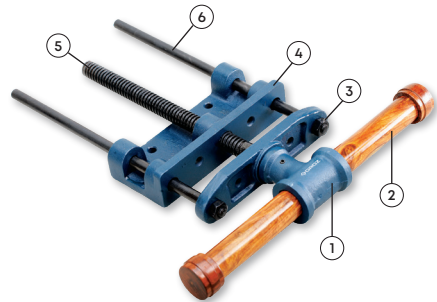
OPERATION

1. Rotating the vise handle (see Figure) clockwise moves the movable jaw toward the fixed jaw.

2. Rotating the vise handle counterclockwise moves the movable jaw away from the fixed jaw.



NOMENCLATURE



PARTS LIST (WWV-F)

REF. NO.	DESCRIPTION	QUANTITY
1	Handle Socket	1
2	Wooden Handle	1
3	Movable Jaw	1
4	Fixed Jaw	1
5	Spindle	1
6	Guide Rod	2

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